Qty:

240 Um:

Each

Wednesday, 19/11/2008 2:16:43 PM Date: Űser: Julie Dawson **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 43550 **Estimate Number** : 10089 Part Number P.O. Number **Drawing Number** This Issue : 19/11/2008 S.O. No. : : NC **Project Number** Prsht Rev. : // : PURCHASED PARTS **Drawing Revision** First Issue Type : 42410 Material **Previous Run Due Date** Written By Checked & Approved By KJ/DS Comment New Issue Est Rev:B ECN 1060 07-11-12 DD verified by:EC **Additional Product** Job Number: **Description:** Seq. #: Machine Or Operation: PG **PURCHASING** 1.0 Comment: PURCHASING CX08/11/20 Issue P/O: 79-29 Bearing as per Dwg D3121 Material release note is required 2.0 6900ZZ Bearing

: BEARING

: D312123

: 28/11/2008

: N/A

: E

. D3121 REV E

Possible Supplier: SKF P/N: 61900-2Z or KML P/N: 6900-ZZ

Comment: Qty.: Bearing

1.0000 Each(s)/Unit Total: 240.0000 Each(s)

PACKAGING 1 3.0

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

Inspect diimensions as per Dwg D3121 and attached certfication Dwg Rev PACKAGING RESOURCE #1 5.0



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



cou

Dart Ae	rospace	Ltd												
W/O:			WC	ORK ORDER CHA	ANGES									
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
										·				
Part No		PAR #:												
	Re	solution:	Dispositio	n:	QA	QA: N/C Closed: Date								
NCR:		,	WORK ORD	ER NON-CONFO	RMANCE	(NCR)							
DATE	STEP	Description of NC		Corrective Action	Section B	0:	Verifi	cation	Approval	Approval				
	O'L'	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date	Sect	ion C	Chief Eng	QC Inspector				
									5					

NOTE: Date & initial all entries

Date:

Wednesday, 19/11/2008 2:16:43 PM

User:

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 43550

Part Number: D312123

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



MF 08-11-26

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

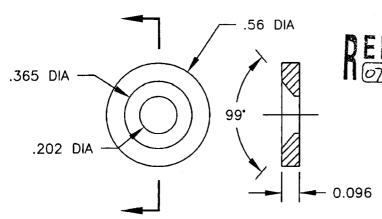


Dart Ae	rospace L	.td							
W/O:			WO	RK ORDER CHANGE	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							:		
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQA :		_ Date: _	
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NCR:		1	WORK ORDE	R NON-CONFORMA	NCE (NC	₹)			
DATE	STEP	Description of NC		Corrective Action Section Action Description		Verifica		Approval	Approval
	OIL!	Section A	Initial Chief Eng	Sign of Date		1 C	Chief Eng	QC Inspector	
						1			

NOTE: Date & initial all entries

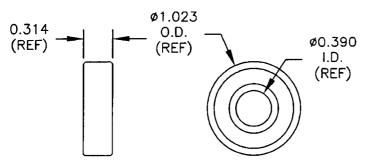


DESIGN	DRAWN BY		OSPACE LTD ONTARIO, CANADA
CHECKED	APPROVED.	DRAWING NO.	REV. E
4	 	D3121	SHEET 10 OF 10
DATE		TITLE	SCALE
07.11.07		BRACKET ASSEMBLY	1:1



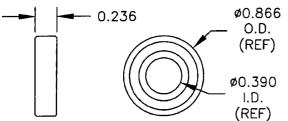
D3121-17 WASHER (SCALE 2:1)

- 1) REPLACES PREMIER P/N B32-23001-17
- 2) MATERIAL: AISI 303 SS ROUND BAR, ANNEALED (REF DART SPEC. M303R)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



D3121-19 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: KING BEARING P/N 6000-2ZJ/EM FAFNIR P/N 9100KDD
- 2) ALL DIMENSIONS ARE IN INCHES



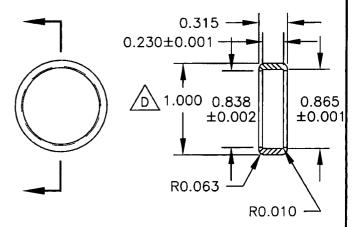
D3121-23 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: SKF P/N 61900-2Z OR KML P/N 6900-ZZ
- ALL DIMENSIONS ARE IN INCHES

0.375 -TAP 10-32 UNF-3A 0.080 0.050 TO 0.060

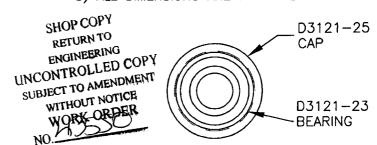
D3121-21 BOLT (SCALE 1:1)

- 1) MATERIAL: AISI 303 SS HEX, ANNEALED (REF DART SPEC. M303H0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



D3121-25 CAP (SCALE 1:1)

- 1) MATERIAL: DELRIN ROD, Ø1.25 (REF DART SPEC. M-DELRIN-R1.250)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES



D3121-241 BEARING ASSEBLY (SCALE 1:1)

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GENERAL BEARING SERVICE

www.abs.ca

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